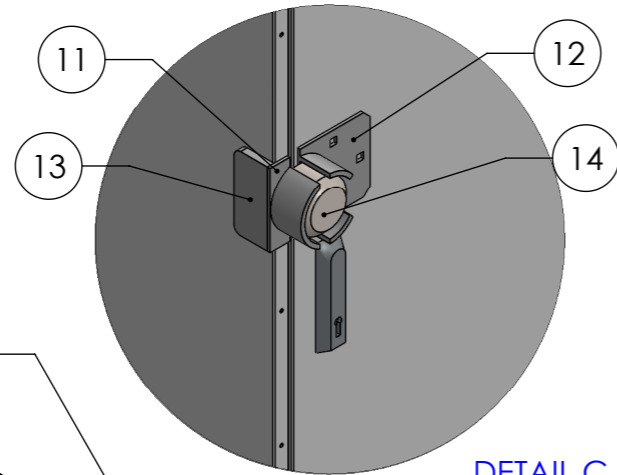


NOTES

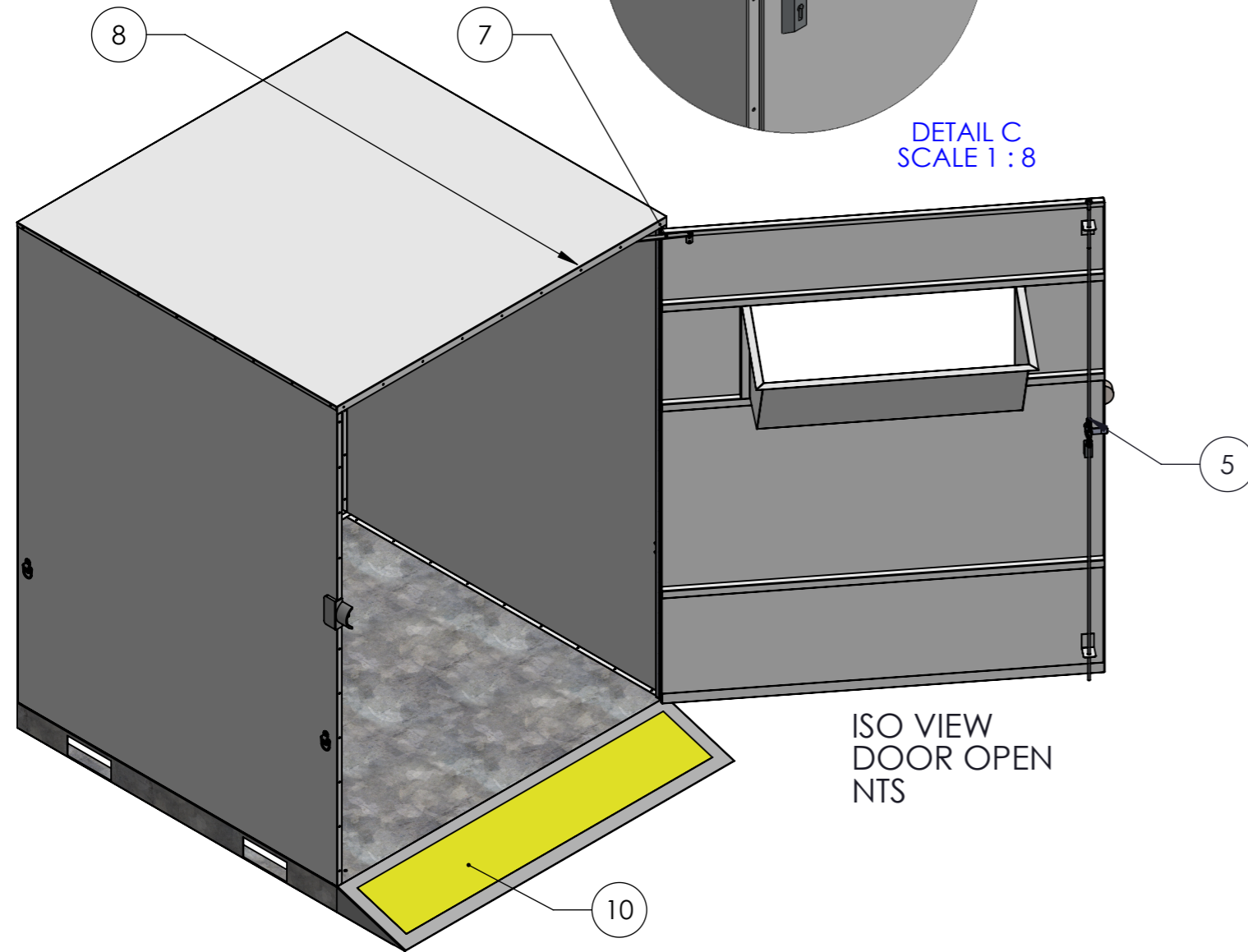
1. TARE: 252 KG
2. ALL ALUMINIUM TO BE IN ACCORDANCE WITH AS/NZ 1734, AS/NZ 1866 AND AS/NZ 1865 U.N.O
3. ALL ALUMINIUM AND PLATEWORK FABRICATION TO COMPLY WITH AS/NZ 1734-1997.
4. ALL WELDING TO AS/NZ 1665 - 2004 - CATEGORY SP UNO
5. ALL WELDS TO BE EQUAL TO MINIMUM THICKNESS OF PLATE.
6. ALL WELD TO BE CONTINUOUS FILLET WELDS U.N.O
7. ALL SHARP EDGES TO BE REMOVED.
8. FINISH: SEE BLUE SHEET

PLASMA PROGRAMS: (WELLS ST)

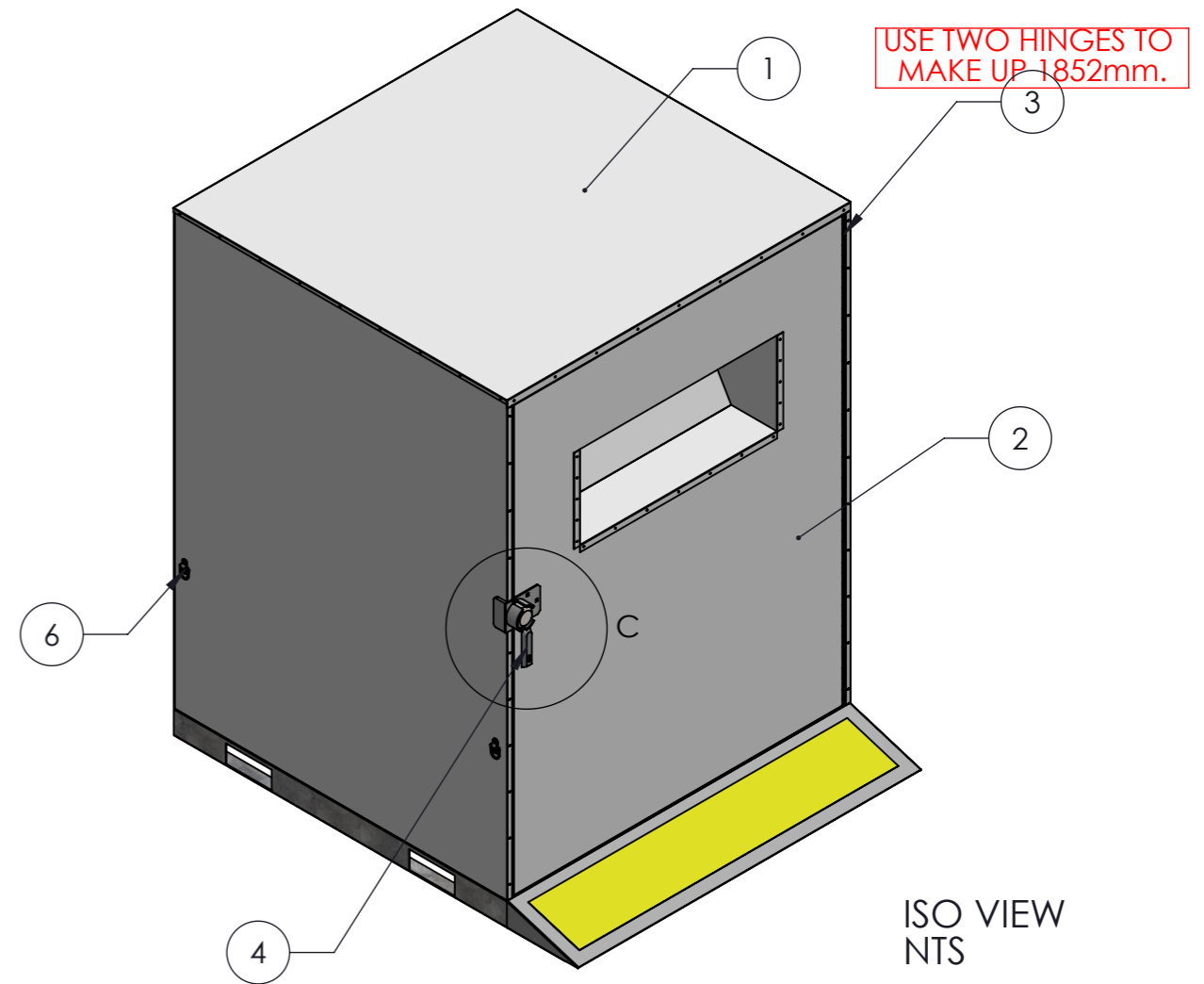
- CHARITY BIN 1.6mm - WELD-16370
- CHARITY BIN 2mm - WELD-16370
- CHARITY BIN 3mm - WELD-16370
- CHARITY BIN 8mm - WELD-16370
- CHARITY BIN 10mm - WELD-16370



DETAIL C
SCALE 1 : 8



ISO VIEW
DOOR OPEN
NTS



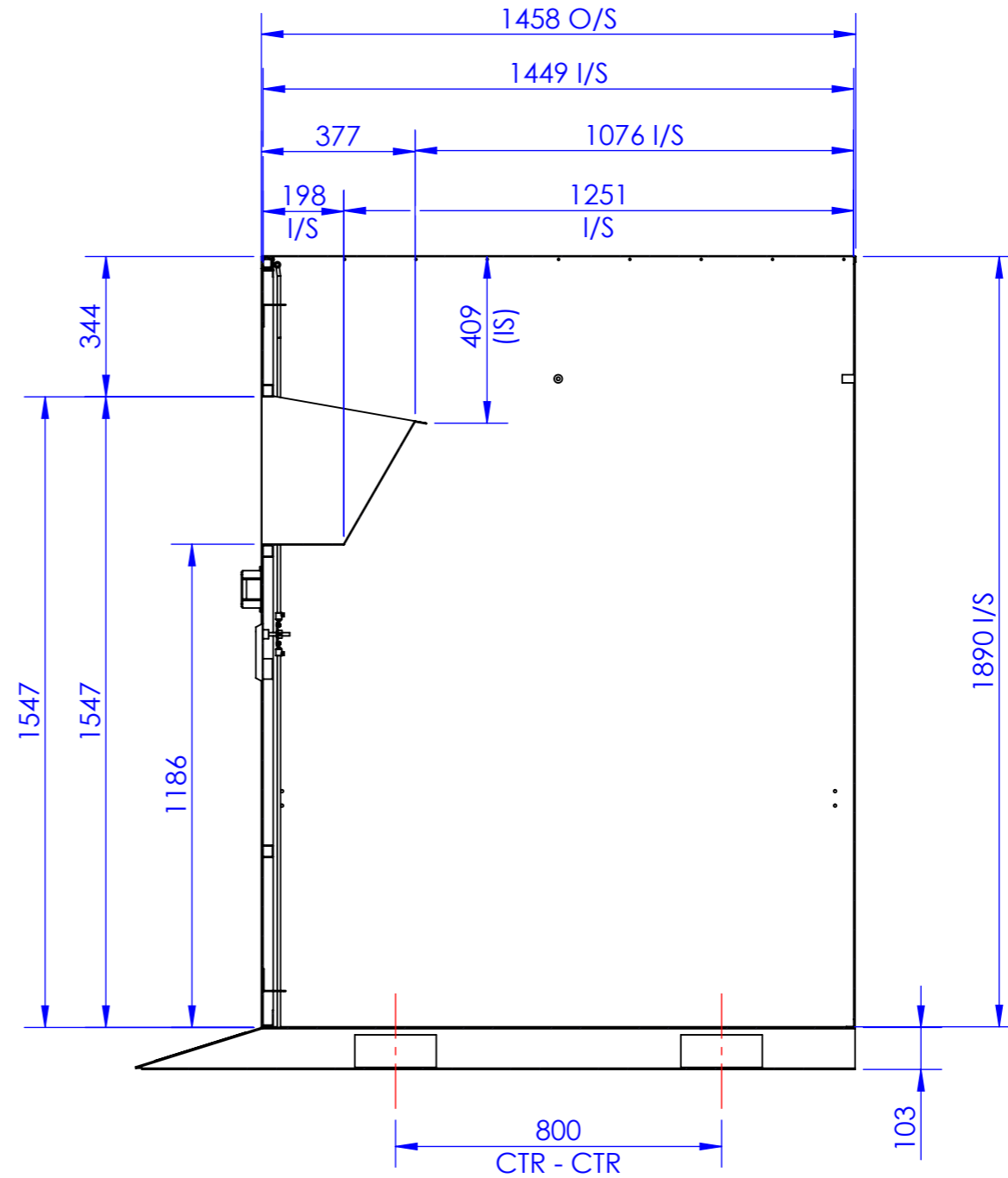
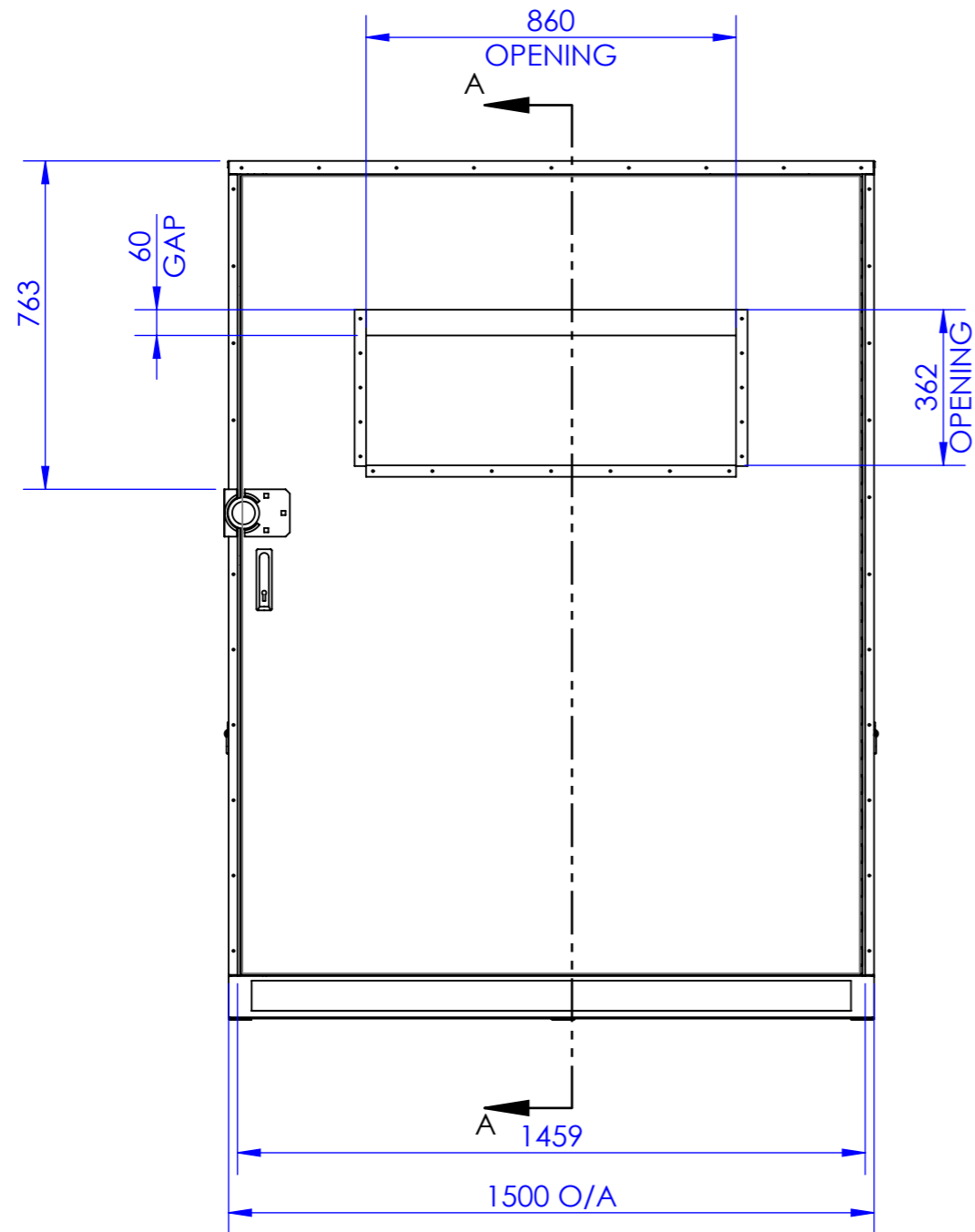
USE TWO HINGES TO
MAKE UP 1852mm.

ISO VIEW
NTS

ITEM NO.	QTY.	PART NUMBER	MATERIAL	NOTE
1	1	CHARITY BIN L1500 X W1500 X H1950 - WELD-16370	SEE CUT LIST	
2	1	BIN DOOR	ZINCANNEAL SHEET	
3	1	PIANO HINGE 38X1.2 3.2mm PIN UES-CH38X1-2GV18	STEEL	LENGTH 1852
4	1	SWING HANDLE KEYED - CROME PLATED	STEEL	
5	1	SWING HANDLE ROD	STEEL	
6	4	200KG ANCHOR POINT - GRUNT - BUNNINGS	GALVANIZED STEEL	
7	1	Retainer 542104-Allegis		
8	1	RETAINER PACKER	AS NZS 3678 GR250	FOR ITEM (7)
9	4	M10 WELD BOSS 20 DIA X 30	AS NZS 3678 GR250	
10	1	ANTI SLIP COATING	AS NZS 3678 GR250	
11	1	MASTERLOCK 6270 BACKING PLATE LH	AS NZS 3678 GR250	
12	1	MASTERLOCK 6270 BACKING PLATE RH	AS NZS 3678 GR250	
13	1	LOCK PLATE PACKER	AS NZS 3678 GR250	
14	1	MASTER LOCK 6271 D - HIDDEN SHACKLE PADLOCK	AS NZS 3678 GR250	
15	3	FLAT WASHER M10		
16	3	BOLT M5 X 10		

REVISIONS			
REV 2	FLANGE LENGTH ON BIN PRESSING REDUCED FOR CUTTING HINGE CHANGED TO 38mm TO CENTRALISE HOLES NEW LOCK ADDED TO DOOR ANTI-SLIP ADDED TO RAMP RAMP DESIGN CHANGED TO 1 PRESSING RETAINER ADDED TO DOOR	04/06/24	APPROVED

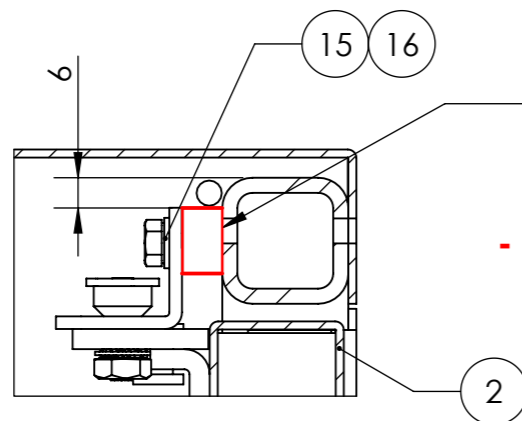
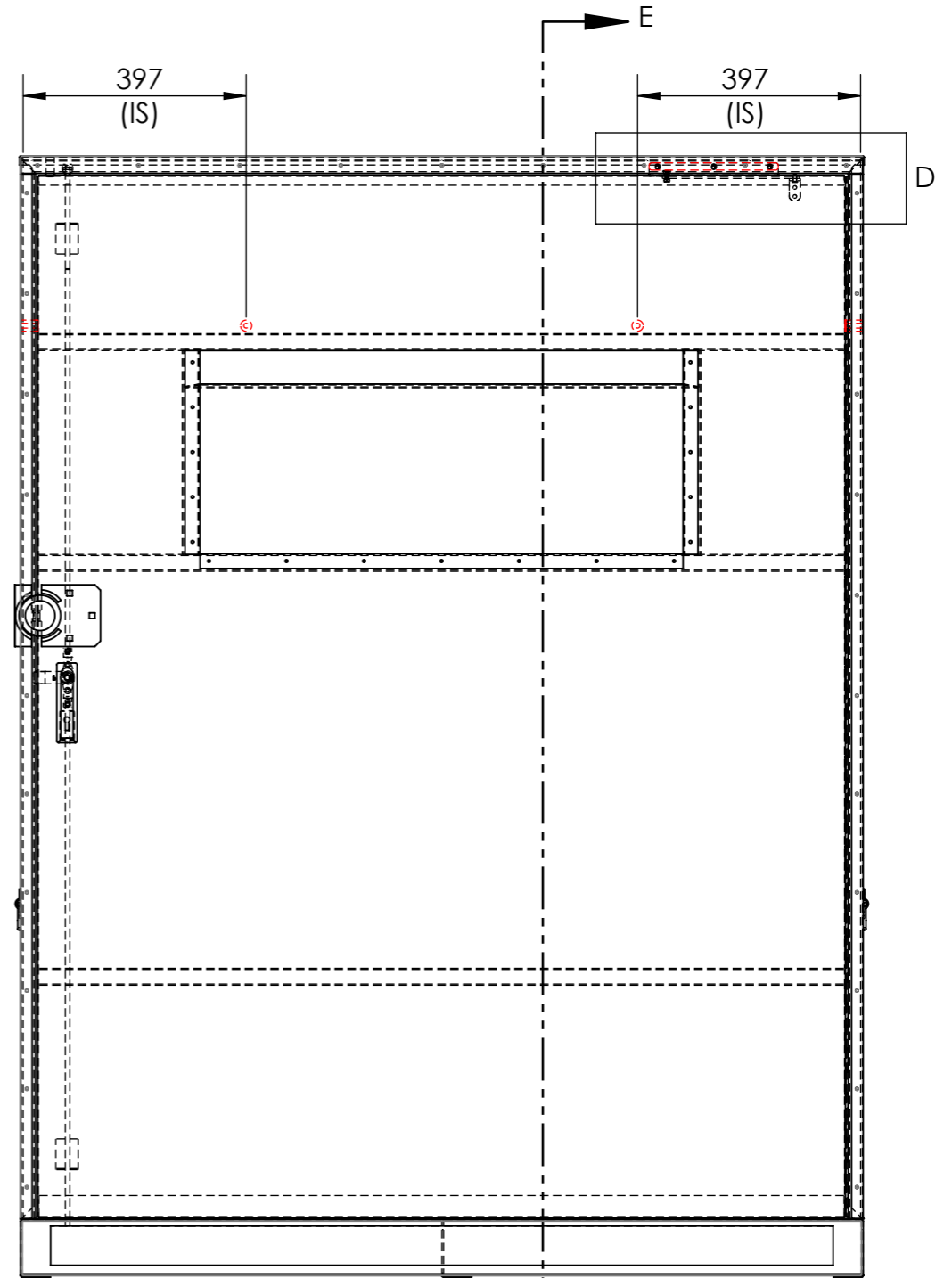
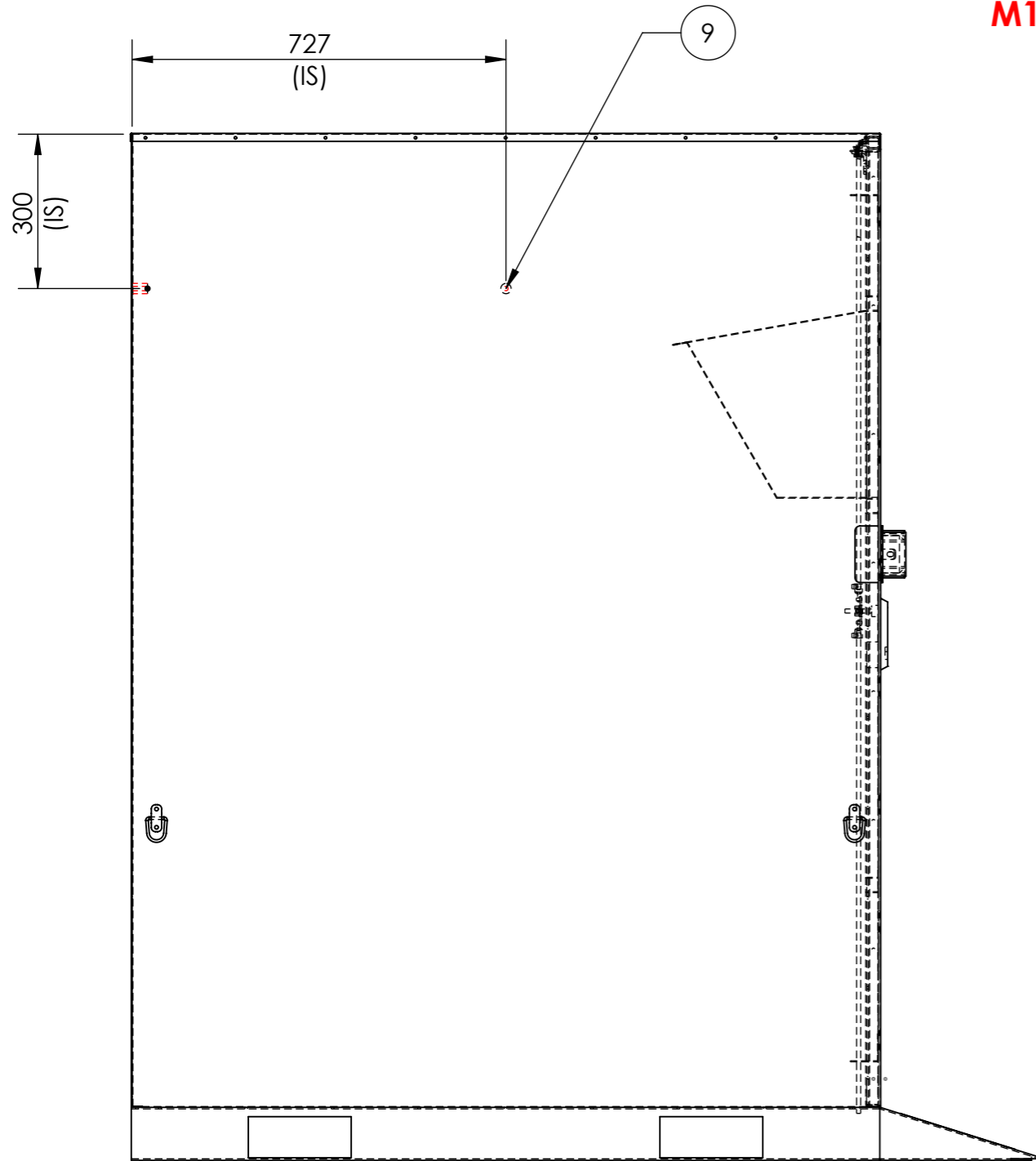
NAME	DATE		TITLE: CHARITY BIN L1500 X W1500 X H1950 MAIN ASSEMBLY - WELD-16370	
DRAWN: CH	19/12/2023		3RD ANGLE PROJECTION:	SCALE: 1:20
CHK'D				DO NOT SCALE DRAWING
APPV'D		DRAFTING STANDARD AS1100 DEBURR AND BREAK SHARP EDGES MASS: 252 kg	SHEET 1 OF 3 REVISION 2	A3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES: LINEAR: 0.5mm, ANGULAR: 0.5°				



SECTION A-A
SCALE 1 : 16

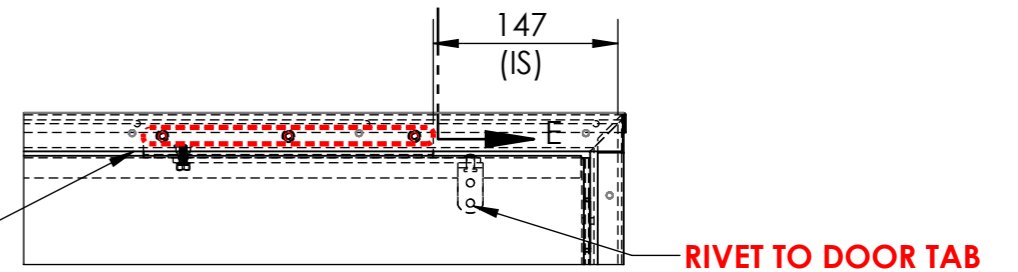
	NAME	DATE		TITLE	CHARITY BIN L1500 X W1500 X H1950 MAIN ASSEMBLY - WELD-16370	
DRAWN	CH	19/12/2023		3RD ANGLE PROJECTION:		SCALE: 1:20
CHK'D						DO NOT SCALE DRAWING
APPV'D			DRAFTING STANDARD AS1100		A3	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES: LINEAR: 0.5mm, ANGULAR: 0.5°			DEBURR AND BREAK SHARP EDGES	MASS: 252 kg	SHEET 2 OF 3	
					REVISION 2	

M10 BOSS LOCATIONS



DETAIL F
SCALE 1 : 1.5

PACKER PLATE GOES BETWEEN 542104-ALLEGIS DOOR RETAINER AND SHS FRAME - PACKER IS MOUNTED CENTRALLY ON SHS



DETAIL D
SCALE 1 : 6

	NAME	DATE		TITLE: CHARITY BIN LT1500 X WT1500 X HT1950 MAIN ASSEMBLY - WELD-16370
DRAWN	CH	19/12/2023		3RD ANGLE PROJECTION:
CHK'D				SCALE:1:25
APPV'D			DRAFTING STANDARD AS1100 DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES: LINEAR: 0.5mm ANGLAR: 0.5				A3
SW-Monogram Charity Bin LT1500 X WT1500 X H1950 Main Assm			SHEETS OF 3 WELD-16370.sldprt kg	REVISION 2